

# Technical Data Sheet

**YK-28**

**YK-28 Insulating Firebrick** is a high alumina type of insulating firebrick in accordance with ASTM

- |                |                                                                                                                                                  |
|----------------|--------------------------------------------------------------------------------------------------------------------------------------------------|
| Characteristic | <ul style="list-style-type: none"> <li>• • Low iron oxide</li> <li>• • Low thermal conductivity</li> <li>• • High spalling resistance</li> </ul> |
| Application    | <ul style="list-style-type: none"> <li>• • Hot face lining</li> <li>• • Back up insulation</li> <li>• • Reducing atmosphere furnace</li> </ul>   |

Classification temperature 1538° C ( 2800° F )

		<b>ASTM</b>	<b>SPECIFICATION</b>	<b>AVERAGE</b>
Bulk density	g / cm <sup>3</sup>	Group 26	0.96 max	0.88
Thermal conductivity	W / mK (kcal / m h° C)		at 350°C JIS R2616 at 400°C ISO 8894 at 600°C ISO 8894 at 800°C ISO 8894	0.26 (0.22) 0.34 (0.29) 0.37 (0.32) 0.41 (0.35)
Cold crushing strength	Mpa kgf / cm <sup>2</sup>	C 93	- -	1.4 14
Modulus of rupture	MPa kgf / cm <sup>2</sup>	C 93	- -	1.3 13
Reheat shrinkage at ° C x 24 hrs (2750°F)	%	C 210	2.0 max	0.73
Reheat shrinkage at ° C x 24 hrs (2750°F)		JIS R2613		(1510°C) 0.40 (1500°C)
Thermal expansion at 1000°C		JIS R2617	-	0.48

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Chemical analysis - JIS R2216	%		
Al <sub>2</sub> O <sub>3</sub>		-	62
Fe <sub>2</sub> O <sub>3</sub>		-	0.8
Dimensional tolerance - JIS R2150	mm		
length	230	± 3.5	± 1.0
width	114	± 2.0	± 1.0
thickness	65	± 2.0	± 1.0

Recommended Mortar                    **RM-1500**  
Standard Packing                        10 pcs / pack for standard size

Data are average results of standard tests which are subject to variation and should not be used as specification.